
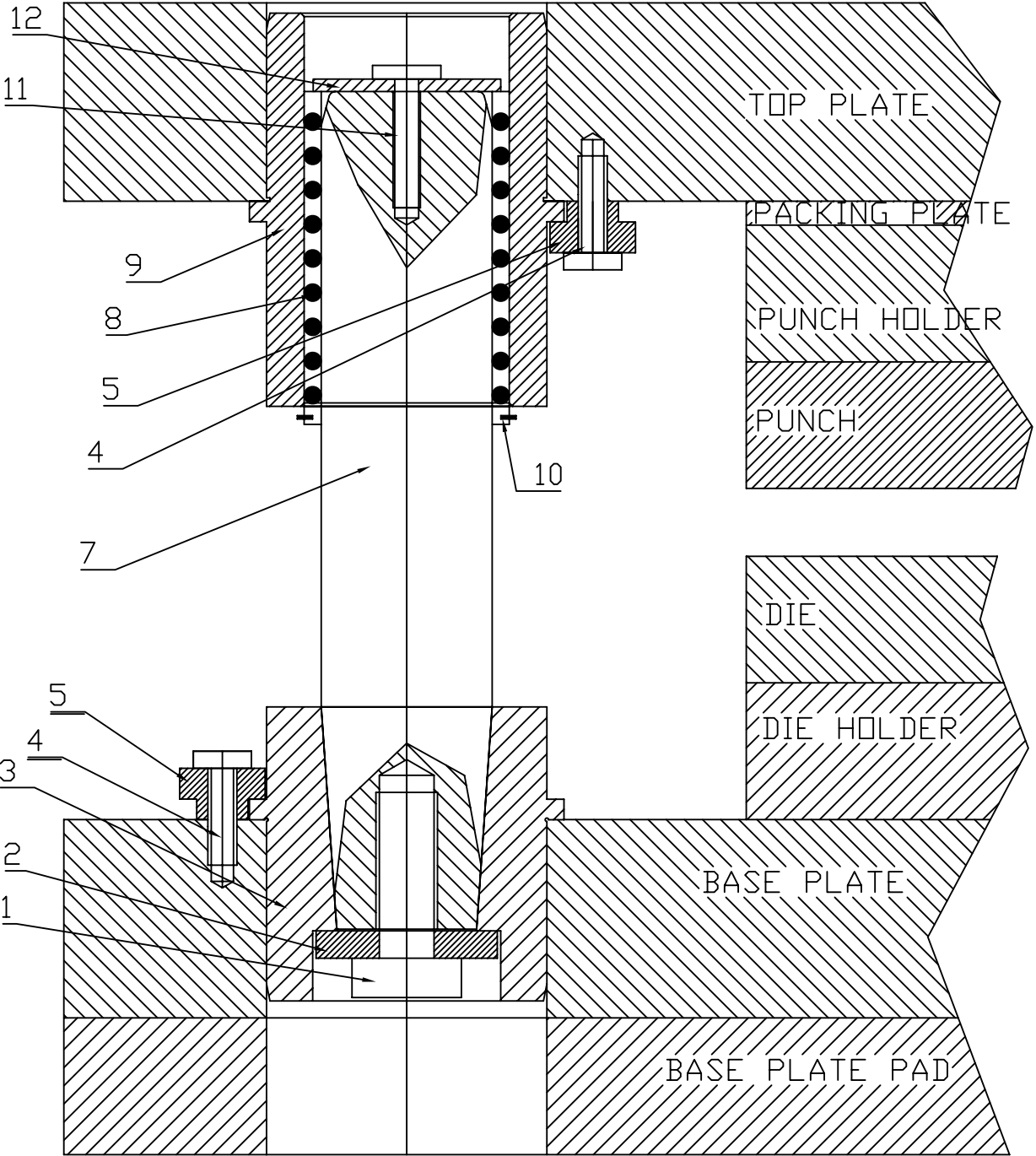


SIGN. & DATE	JT-05		TOOL STANDARD			TL. No. 10054						
			JIG AND TOOL ENGINEERING			PAGE 1 OF 2						
SUPERSEDES INVENTORY No.		GUIDE COLUMN & BALL CAGE & BUSH (SUB ASSLY.)										
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		1-ENSURE INTERFERENCE FIT OF 0.010 TO 0.025 BETWEEN BALLS OF CAGE BUSH & GUIDE COLUMN										
INVENTORY No. C4-54	REV.	DATE	C/A NO.	ALTD.	V.SINGH	Sd/-	WORKED	V.SINGH	Sd			
	06	—	JTE/D/2002/022	CHD.	SKB	Sd/-						
	07	25.03.10	JTE/D/10/003	ALTD.	RBS	Sd/-				CHECKED	SKB	Sd
				CHD.	SKB	Sd/-						
							APPROVED	CKDJ.	Sd			